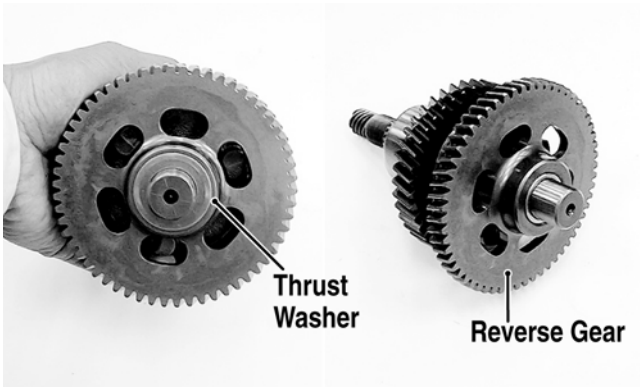


KM685

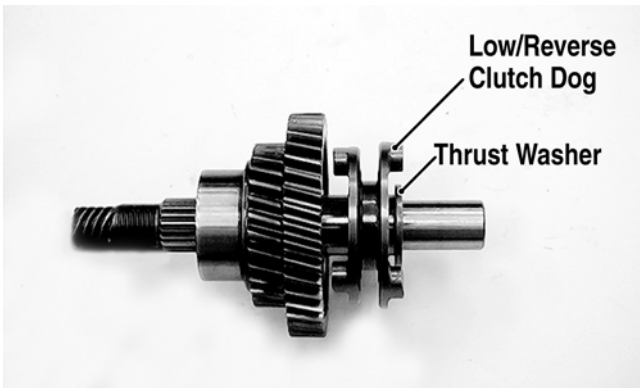
12. To disassemble the driveshaft, use the following procedure.

A. Remove the thrust washer; then remove the reverse gear.



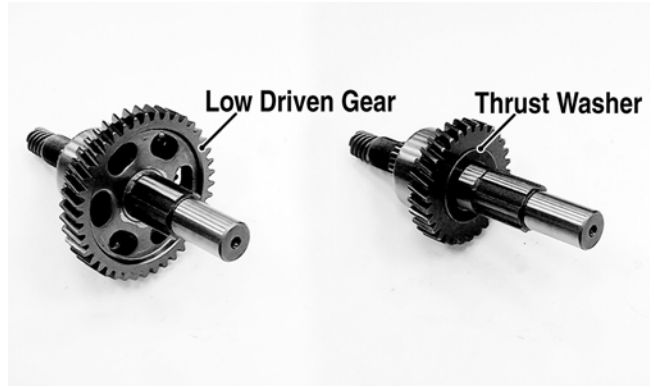
KM689A

B. Remove a thrust washer and the low/reverse clutch dog.



KM690A

C. Remove the low driven gear snap ring and washer; then remove the low driven gear and thrust washer.



KM692A

13. To disassemble the secondary driven bevel gear assembly, use the following procedure.

A. Secure the universal joint using a suitable vise; then engage the output end of the shaft with the universal joint.



KM653

B. Remove the nut securing the driven bevel gear; then remove the gear. Account for a washer.



KM654

C. Remove the shaft and housing from the universal joint and remove the shaft from the housing.

■ **NOTE:** If left-side components are still attached, remove the centrifugal clutch/driven pulley (see Removing Left-Side Components in this section).