

- Steering stem Steering stem arm
- Support
- Torque to 6pN•m (53plbf•in)
- 5. Integrated flat key must be seated in keyway and steering stem arm locked in place

NOTE: Once steering stem arm is properly tightened, look between body and front support to make sure there is no gap between steering stem arm and its support. If there is a gap, components are not properly installed.

Connect wiring harnesses.

Route throttle cable alongside bilge. Insert cable barrel into carburetor throttle lever.

Insert throttle cable alongside choke cable in tieblocks.

For throttle cable adjustment, refer to FUEL SYS-TEM 05-03.

For steering alignment, refer to ALIGNMENT 10-04.