

**Driveshaft Installation**

1. Set track into machine making note of correct direction of travel. Most tracks have an arrow pointing which direction the track turns.
2. Insert driveshaft through bearing hole in bulkhead. Place inner driveshaft bearing flange bolts in the bulkhead.
3. Insert chaincase side of driveshaft through bottom chaincase bearing.
4. Replace speedometer key with a new one and install angle drive. Torque nuts to specification.

**Speedometer Angle Drive  
Mounting Nut Torque -  
15 - 17 ft. lbs. (20.7 - 23.5 Nm)**

5. Link together the upper and lower chaincase sprockets with the chain. Install both the upper and lower sprockets and chain at the same time. Finger tighten the top sprocket nut and turn in bottom sprocket bolt until snug.

**NOTE:** On Hyvo™ sprockets, the beveled side goes toward the chaincase bearing.

